

SIREMOBIL Compact / L

SP

Maintenance Instructions

System

Compact L and Compact starting with ser. no.:
02001

The protocol SPR2-130.105.01.05.02 is required for
these instructions

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1 General Information

1.1 Requirements

The requirements described in chapter 1 of the Service Instructions also apply to maintenance.

1.2 Required documents

- Safety information according to ARTD, part 2
- Service protocol SPR2-130.105.01..
- Service instructions SPR2-130.061.01..
- Image Quality quick test SPR2-130.037.01..
- Technical Safety Checks - Protocol* SP00-000.834.01..

* Within the purview of DIN VDE 0751-1, we recommend documenting the results of the maintenance both in the maintenance protocol and in the TSC protocol. The protocols should be filled out completely and handed over to the client after maintenance is complete.

1.2.1 Systems equipped with SIMOMED N X 2080 monitor

- Maintenance check list Z35
- Adjustment instructions RX52-060.061.02..

1.2.2 Systems equipped with the standard 100/120Hz monitor

- Maintenance instructions ([SPR2-230.101.01 / Monitor 44 cm, 100/120 Hz](#))
- Service protocol ([SPR2-230.105.01 / Monitor 44cm, 100/120HZ](#))

1.2.3 Systems equipped with TFT displays

- Replacement instructions of the available TFT display

1.2.4 Systems equipped with an I.I. laser light localizer

- Installation and Setting Instructions RXR2-130.033.03

1.2.5 Systems equipped with a laser light localizer

- Setting Instructions RXR2-130.032.01

1.2.6 For available DICOM bridge

- DICOM bridge Installation and Setting Instructions SPR2-130.033.04

1.2.7 For available Codonics printer

- Installation and Setting Instructions Codonics printer EP 1660 SPR2-130.814.01

1.3 Required tools, measurement and auxiliary devices

NOTE

The indicated articles are listed in the STC (Service Tools Catalog) unless otherwise stated (the STC is a component of the Spare Parts Catalog), except for those items identified with "***".

Tool	For example	Material no.:
• Standard tool kit*		
• Set of Allen wrenches*		
• Spring balance rated for up to 200 N		44 15 113 RH090
• Leakage current measuring device	Safety tester Unimet1100	51 38 727
• Protective conductor meter	Safety tester Unimet1100	51 38 727
• Internal line resistance meter		84 28 104 Y4337
• DVM	Fluke 187	99 94 831
• Luminance meter	e.g., SPOTMETER for SMfit ACT	77 52 848
• Densitometer (if MULTISPOT 2000 option is available)		97 02 416 Y1996
• Dose meter	PTW Diados	97 17 612 Y0388
• Dynamic test kit		37 90 156 X1963
• Precision X-ray filter		99 00 598 XE999
• Set of resolution tests		28 71 820 RE999
• Set of radiation filters (10 x 0.3 mm)		44 06 120 RV090
• Set of radiation filters		97 98 596 G5321
• 25 mm AL measuring stand, type 26765 acc. to DIN 6868 Part 50* or 1.2 mm Cu (e.g., from set of radiation filters 44 06 120) plus		
• 17 Micrometer Cu strip		11 67 662
• Centering cross (only with Diamen- tor)		96 60 051 RE999
• Service PC		
• Cable for connecting service PC to host		99 00 440 RE999
• Service software*	(see logbook)	

Tool	For example	Material no.:
<ul style="list-style-type: none">Sealing compound		34 43 009
<ul style="list-style-type: none">Special oil Viscogen kl 300		73 95 353

1.4 Spare parts which may be needed

- Cable deflector steering castor large/SIREMOBIL stand
- Cable deflector wheels small/SIREMOBIL stand
- Conductive rubber/SIREMOBIL stand and monitor trolley
- Touch-up paint 34 44 403
- Spray paint 84 27 734 RH999

1.5 Emphasized text




 DANGER	DANGER indicates when there is an immediate danger that leads to death or serious physical injury.
 WARNING	WARNING indicates a risk of danger that may lead to death or serious physical injury.
 CAUTION	CAUTION used with the safety alert symbol indicates a risk of danger that leads to slight or moderate physical injury and/ or damage to property.
NOTICE	NOTICE used without the safety alert symbol indicates a risk of danger that if disregarded leads or may lead to a potential situation which may result in an undesirable result or state other than death, physical injury or property damage.

Fig. 1: Safety Notes

1.6 Safety information

1.6.1 General safety information (in existing documents)



Danger of injuries, death or material damage.

Note

- ⇒ the product-specific safety notes in these instructions,
- ⇒ the general safety information in TD00-000.860.01... and
- ⇒ the safety information in accordance with ARTD part 2.
- ⇒ Non-compliance can lead to death, injury or material damage.

1.6.2 General electrical safety information



Electrical safety!

Non-compliance can lead to severe injury or even death and material damage.

- ⇒ After opening the cover panels, the parts under voltage are accessible. To avoid danger, disconnect the system from the power supply prior to opening the covers. Pull out the power supply plug.
- ⇒ If an uninterruptible power supply (UPS) is installed in the system, the voltage output of the UPS must also be deenergized or the voltage output plug must be disconnected.
- ⇒ If work has to be performed under electrical voltage, the general safety information according to TD00-000.860.01... must be complied with.



Electrical voltage!

Non-compliance can result in material damage.

- ⇒ When working on the system, ESD regulations must be observed.

1.6.3 Radiation safety information

⚠ WARNING**X-ray radiation!**

Non-compliance can lead to illness, irreversible damage to body cells and the genotype, severe injury and even death.

When performing work on the system during which radiation must be released, the radiation protection directives and the rules for radiation protection according to ARTD 02.731.02 must be complied with.

- ⇒ Please note:
- ⇒ Use available radiation protection devices.
- ⇒ Wear radiation protection clothing (lead apron).
- ⇒ Stay as far away as possible from the radiation source.
- ⇒ Release radiation only if necessary.
- ⇒ Set the radiation activity as low as possible. (low kV and mA values, short radiation time)
- ⇒ Release radiation for as short a time as possible.
- ⇒ Checks in which radiation must be released are identified by the radiation warning symbol.

1.6.4 Mechanical safety information

⚠ CAUTION

Risk of burns from hot parts or components! If not observed, minor to more severe burns, especially on the hands, can occur.

Parts and components (e.g., power components, cooling fins, electromagnetic brakes) that can exceed 50 degrees Celsius during operation are accessible after the covers are opened.

- ⇒ To avoid burns, switch the system off prior to touching parts or components and allow at least 5 minutes of cooling.

⚠ CAUTION

Risk of injury from mechanical parts! If not observed, minor to more severe injury, especially to the hands, can occur.

Parts such as flat plugs, threaded bolts, cut-off cable ties and component edges that, if care is not taken, can cause crushing, abrasion and cuts to the skin, particularly to the hands, can be touched after the covers are opened.

- ⇒ Perform the required work with special care and attention to detail.
- ⇒ If needed, wear working gloves.

1.6.5 Safety information - risk of infection



Risk of infection due to pathogens! Non-compliance can lead to severe injury and even death.

This product can be contaminated by infected blood or other bodily fluids.

⇒ **Avoid all contact with blood or other bodily fluids!**

⇒ **Strictly observe the safety information in ARTD-002.731.37... regarding prevention of infectious diseases during customer service calls.**

1.6.6 Laser light localizer option



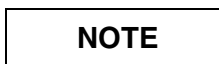
Laser emissions!

Non-compliance can result in injury, in particular to the retina, and consequently in irreversible sight damage.

This product contains class 2 lasers.

(USA: class 2 laser).

⇒ **Observe the safety information of ARTD-002.731.03.**
When using the laser light localizer do not look directly into the laser beam.



The eye is not in immediate danger.

(blinking reflex of the eye).

Nevertheless do not look directly into the laser beam.

1.7 Information on the protective conductor resistance test

Observe the instructions in the safety rules for installation and repair (ARTD-002.731.17 ...).

The protective conductor resistance is to be measured, documented, and evaluated during maintenance.

NOTE

Evaluate the results by comparing the first measured value to the corresponding values documented during preceding maintenance procedures or safety checks.

A sudden or unexpected increase in the measured values may indicate a defect in the protective conductor connections - even if the limit value of 0.2 Ohms is not exceeded.

(Protective conductor or contacts).

The measurement must be performed according to DIN VDE 0751, part 1 (see ARTD part 2). In this case the protective conductor resistance for all touchable conductive parts must be measured during the normal operating state of the system.

Make sure that control cables or data cables between the components of the system are not mistaken for a protective conductor connection.

During the measurement the power cable and additional connection cables which also make the ground wire connection between parts of the system (e.g., monitor cable between C-arm chassis and monitor trolley) must be moved section by section to detect broken conductors.

The protective conductor resistance must not exceed 0.2 Ohms.

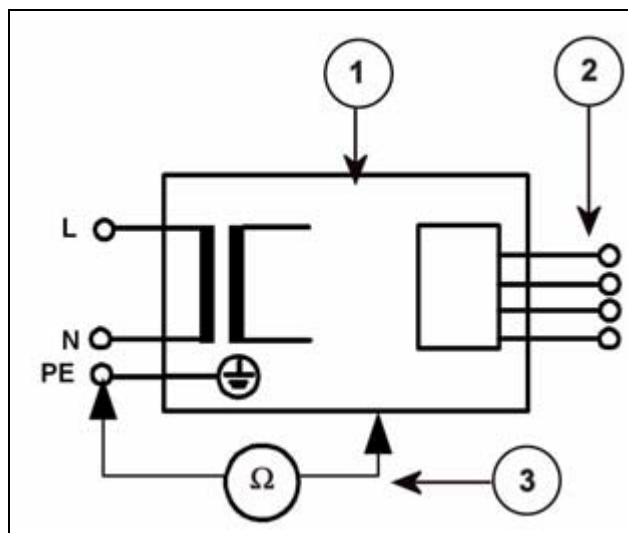


Fig. 2: *Measuring circuit for measuring the protective conductor resistance in units/systems that are permanently connected to the power supply net (according to DIN VDE 0751-1:2001-10, Fig. C3).*

- Pos. 1 System
- Pos. 2 Application part (not available)
- Pos. 3 Measurement setup (integrated into measuring device)

The determined values, including the measuring points, must be recorded and assessed in the protective conductor resistance report.

The measuring procedure and the measuring device used (designation and serial number) are also to be documented.

1.7.1 Information on measuring the system leakage current

NOTE

The system leakage current measurement is to be conducted and recorded as the repeat measurement during maintenance.

However, the first measured value must be newly determined and a new report must be created under the following conditions:

Lack of system leakage current measurement documentation

Local line voltage or line frequency deviating from the line voltage and line frequency documented in the report (e.g., in the event of a site/operator change)

Use of a different procedure for measuring the system leakage current from the one documented in the report.

For the purpose of traceability, reference to the new report is to be written on the old report. The reason for newly determining the first measured value is to be documented and confirmed with a name and signature.

Observe the instructions in the safety rules for installation and repair (ARTD-002.731.17 ...).

WARNING

Electrical voltage!

Non-compliance can lead to severe injuries and even death.

⇒ **The system leakage current measurement may be performed on systems of protection class I only after the protective conductor test has been passed.**

First measured value

The first measured value was already determined and documented in the system leakage current report. The measuring procedure was also recorded.

The measurement was performed with the recorded line voltage, line frequency and with the recorded measuring equipment.

Measurement

Perform the measurement according to DIN VDE 0751, part 1 (see ARTD-002.731.17....), and record the determined value.

The measuring procedure indicated in the report must be used.

If the first measured value has to be newly determined (see note), a measuring procedure can be selected (direct measurement or differential measurement).

Measurement of the system leakage current according to the differential current method (measurement setup according to (Fig. 3 / p. 17)) must be given preference, since this method is not dangerous to the person performing the measurement and other persons. However, please note the minimum resolution of the leakage current measuring instrument and any additional manufacturer's data restricting the use of the measuring device.

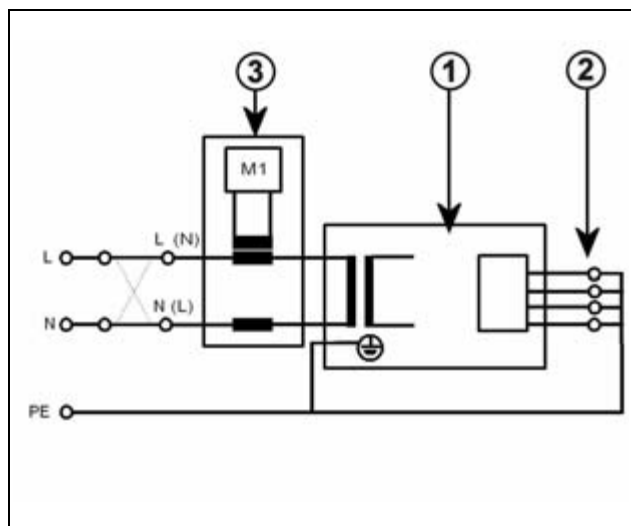


Fig. 3: Measuring circuit for measuring the system leakage current according to the differential current method in compliance with DIN VDE 0751-1:2001-10, Fig. C6 for protection class I.

- Pos. 1 System
- Pos. 2 Application part (not available)
- Pos. 3 Measurement setup (integrated into measuring device)

If the direct measurement of the system leakage current is used (measurement setup according to (Fig. 4 / p. 17)), the system must be insulated during the measurement and must not be touched.

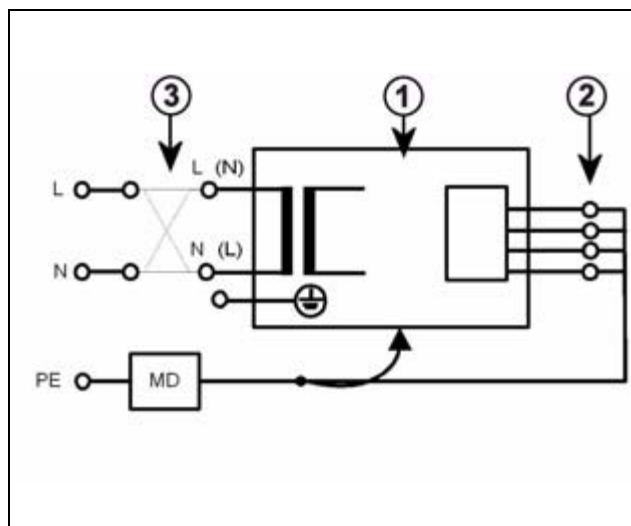


Fig. 4: Measuring circuit for direct measurement of the system leakage current in compliance with DIN VDE 0751-1:2001-10, Fig. C5 for protection class I.

Pos. 1	System
Pos. 2	Application part (not available)
Pos. 3	Measurement setup (integrated into measuring device)

WARNING**Electrical voltage!**

Non-compliance can lead to severe injuries and even death.

No housing parts of the system may be touched during direct measurement of the system leakage current (Fig. 4 / p. 17).

⇒ **Third-person access to the system must be prevented.**

The system must be switched on during measurement. Measuring devices with automated measuring sequences must therefore be set to manual measurement.

The highest value must be entered in the system leakage current report.

This value must not exceed the permissible leakage current values according to DIN VDE 0751-1:2001-10, Table F.1, line "System leakage current for devices according to remarks 1 and 3", of 2.5 mA.

Measure and record the current line voltage. If the measured line voltage deviates from the nominal voltage, correct the measured value to the value corresponding to a measurement at the nominal value of the line voltage. This is also to be documented.

Document the measuring procedure (differential measurement or direct measurement) and the measuring device used (designation and serial number).

In the case of repeat measurements, the measured value must also be evaluated.

NOTE

Evaluate the results by comparing the first measured value to the corresponding values documented during preceding maintenance procedures or safety checks.

A sudden or unexpected increase of the measured values may indicate that a fault has occurred in the primary circuit of the power supply (damaged insulation, damage caused by water ingress or humidity, defective interference suppressor, etc.) - even if the limit value of 2.5 mA is not exceeded.

The evaluation is not necessary in the case of a new determination.

File the report sheet in the system folder or log book.

1.8 Explanation of abbreviations in the maintenance certificate

Abbrev.	Description
SI	Safety Inspection
SIE	Electrical Safety
SIM	Mechanical Safety
PM	Preventive Maintenance
PMP	Periodic Preventive Maintenance
PMA	Preventive Maintenance Adjustments
PMF	Preventive Check of Operating Values/Functions
Q	System Quality, Image Quality
QIQ	Image Quality
QSQ	System Quality Check
SW	Software Maintenance
CSE	Customer Service Engineer
KSK No.	Customer-specific code
IVK	Installed Volume Component
GR	Maintenance Unit

The steps identified by these abbreviations are part of the maintenance certificate and should be checked off upon completion.

1.9 Maintenance interval

- 12 months

1.10 Technical Safety Checks (TSC)

Abbreviation: TSC = Technical Safety Checks

NOTE

- Within the purview of DIN VDE 0751-1, the operator of medical engineering products has to perform technical safety checks at regular intervals.
- The checks listed in these maintenance instructions contain all technical safety checks according to DIN VDE 0751-1 except for the check of the completeness, presence and legibility of the necessary operator documents.
- A separate report with print number SP00.000.834.01... is available for each technical safety check.
- Within the purview of DIN VDE 0751-1, we recommend documenting the maintenance results both in the maintenance report and in the TSC report. The reports should be filled out completely and handed over to the client after maintenance is complete.
- The table below assigns each technical safety check listed in document SP00.000.834.01... to the corresponding maintenance work.

Technical safety checks, test certificate of the check	Maintenance instructions for the check/comments
1 Identification data	Please fill in the fields.
2 General checks	n.a.
2.1 Visual inspection: Is there any damage affecting safety?	3. Mechanical safety, checks: SIM Covers SIM Cable deflectors SIM Foot brake SIM Brakes SIM C-arm SIM Emergency Stop switch SIM Monitors/displays
2.2 Are all cables and cable guides secure and without any visible damage?	3. Electrical safety, check: SIE Cables and plugs SIE Voltage discharge rubber

Technical safety checks, test certificate of the check	Maintenance instructions for the check/comments
2.3 Are undamaged accessories being used?	3. Mechanical safety, checks: SIM I.I. laser light localizer mechanics SIM I.I. laser light localizer function SIM laser light localizer mechanics SIM Laser light localizer function SIM Cassette holder SIM DICOM bridge mount SIM Codonics printer mount
2.4 System radiation protection devices present and undamaged? (No on-site radiation shield)	3. Electrical safety, checks: SIE Fluoroscopic timer SIE Audible warning signal SIE Compulsory radiation switch-off SIE Check of the radiation release switches SIE Dose rate SIE Radiation indicators SIE Iris collimator SIE Cassette holder collimation SIE Area dose product measuring unit
2.5 Are the required operator documents complete, present and legible?	Operating instructions must be available. Ask the customer for additional required operator documents and check them for completeness, availability, and legibility.
2.6 Are all warning labels in place and recognizable?	3. Mechanical safety, checks: SIM Warning signs SIM ID labels
2.7 Are the operating symbols, light indicators and button labels OK?	3. Electrical safety, check: SIE Check of the operating functions
3. Electrical checks	n.a.
3.1 Measurement of protective conductor resistance	3. Electrical safety, check: SIE Protective conductor test 5.1 Final work steps, check: SIE Protective conductor test
3.2 Leakage current or equivalent leakage current measurement	n.a.

Technical safety checks, test certificate of the check	Maintenance instructions for the check/comments
3.2.1 Leakage current measurement	3. Electrical safety, check: SIE Leakage current 5.1 Final work steps, check: SIE Leakage current
3.2.2 Equivalent leakage current measurement	n.a.
3.3 Patient leakage current or equivalent patient leakage current measurement	n.a.
3.3.1 Patient leakage current measurement	n.a.
3.3.2 Equivalent patient leakage current measurement	n.a.
4. Mechanical checks	n.a.
4.1 Are all wall, ceiling and floor mountings secure and undamaged?	3. Mechanical safety, check: SIM Monitor(s) / displays
4.2 Are all mechanically moved system parts clean and running smoothly (lubricated, if required)?	3. Mechanical safety, checks: SIM Covers SIM C-arm SIM Lifting column
4.3 Are the wire cables, belts and spindles free of wear and tear?	3. Mechanical safety, checks: SIM Lifting column
4.4 Mobile equipment: Are the wheels, rollers and brakes OK?	3. Mechanical safety, checks: SIM Foot brake SIM Brakes SIM Wheels and castors
4.5 Is there any unusual noise during operation (e.g., gearing)?	3. Mechanical safety, checks: SIM C-arm SIM Lifting column
5. Functional checks	n.a.
5.1 Function of the Emergency Stop switch	3. Mechanical safety, check: SIM Emergency Stop switch

Technical safety checks, test certificate of the check	Maintenance instructions for the check/comments
5.2 Are the warning devices functioning properly?	3. Electrical safety, checks: SIE Audible warning signal SIE Radiation indicators 3. Mechanical safety, checks: SIM Lifting column
5.3. Do all system movements stop properly in their end positions?	3. Mechanical safety, check: SIM Lifting column
5.4 Does the collision protection device stop all system movements properly (e.g., collision protection)?	Check the collision protection, if installed. Otherwise: n.a.
5.5. Are all safety distances (wall, floor, ceiling) met or ensured by other appropriate measures (such as light barriers)?	Check the measures provided that they are installed. Otherwise: n.a.
5.6. Are the other safety shutdown devices functioning properly (e.g., safety floor plate)?	Check installed measures. Otherwise: n.a.
5.7 Are the positions of the table and system reproducible (e.g., zero positions, layer height, etc.)?	n.a.
6. Product-specific checks	3. Electrical safety checks: SIE IQ quick test SIM DICOM bridge IQ test SIM Codonics printer IQ test
7. Test result/evaluation:	Evaluate the long-term trends of the protective conductor resistance and the leakage current by comparing the current measuring values to those of the preceding technical safety checks. A sudden or unexpected increase in the measured values may indicate a safety-related defect - even if the limit values are not exceeded. Follow the instructions for checks in the section on final work steps. Enter the results of the check. Have the operator, or a person authorized by the operator, sign the TSC report. Hand the TSC report over to the operator, or a person authorized by the operator.

2 Inspection of Exterior and Surroundings

2.1 Visual inspection of exterior

PMP Damage to the system

- Inspect the entire system for damage, such as damage to the housing or paint.

PMP Damage to the mains connection

- Check the power lines, plugs, outlet plates and outlets for damage.

2.2 Inspection of environment**2.2.1 Power outlets****SIE Damage**

- Inspect the power outlets used for system operation for damage.

SIE Mains voltage

- Measure the line voltage and compare it to the line voltage label on the monitor trolley.

SIE Internal line impedance

- Measure the internal line impedance.

3 Safety Inspection

3.1 Mechanical safety

SIM Cover panels

- Remove the covers from the SIREMOBIL stand and monitor trolley.
- Check cover panels for damage.

SIM Cable deflectors

- Inspect the cable deflectors on the stand and on the monitor trolley.

SIM Cassette holder

- Inspect the I.I. laser light localizer for mechanical damage.
- Install the cassette holder on the I.I. Ensure that it locks into place properly.

SIM Foot brake

- Test the function of the foot brakes on the SIREMOBIL stand and monitor trolley on a level floor.

SIM Brakes

- Using the spring balance check whether the orbital brake, angulation brake, swivel brake and horizontal lift brake achieve the specified braking value in both braked and unbraked state.

SIM C-arm

- Perform all C-arm movements, checking for slackness of the bearings and bearing noises.

SIM Wheels

- Move the SIREMOBIL in a straight line on a level floor.
- Evaluate the straight and quiet movement of the SIREMOBIL.
- Replace any defective wheels or castors.
- Check the steering function.

SIM Lifting column

- Switch the system on
- Electrically raise and lower the lifting column,
 - while listening for noises and checking for play in the bearings.
 - the lifting column movement must switch off automatically when the end positions are reached.
 - On the SIREMOBIL Compact L an acoustical warning sounds during downward motion and the lifting column does not move. The acoustical warning signal continues to sound as the downward motion moves to the end position.
- Switch off the system.
- Lubricate the lifting column.
 - Move the lifting column approx. 20 cm in an upward direction for this purpose. Remove the plastic cap.
 - Oil the spindle (approx. 2 cm³ special oil).

SIM Emergency Stop switch (Compact / L)

- Press the Emergency Stop switch. The lifting column may not be raised or lowered.
- Press the Emergency Stop switch again. The lifting column can be moved again.

3.1.1 I.I. laser light localizer**SIM Mechanical system**

- Inspect the I.I. laser light localizer for mechanical damage.
- Mount the I.I. laser light localizer on the I.I. and ensure proper locking and seating. When doing this, pay special attention to the tension band and its closure.
- Check the I.I. ring for damage.

SIM Function

- Perform maintenance on the I.I. laser light localizer according to Installation and Setting Instructions RXR2-130.033.03...

3.1.2 Laser light localizer**SIM Mechanical system**

- Inspect the I.I. cap of the laser light localizer for mechanical damage.
- Install the I.I. cap of the laser light localizer on the I.I. and ensure proper locking and seating.
- Check the I.I. ring for damage.

SIM Function

- Perform maintenance on the laser light localizer according to Setting Instructions RXR2-130.032.01...

3.1.3 DICOM bridge**SIM Mounting**

- Check the mounting of the DICOM bridge in the monitor trolley.

3.1.4 Codonics printer**SIM Mounting**

- Inspect the screws used to fasten guide rail to the mounting bracket of the Framegrabber.
- Ensure that the printer is properly fastened to the guide rail. Make sure there are no missing attachment screws.
- Ensure that the Framegrabber is properly fastened to the mounting bracket. Make sure there are no missing attachment screws.

SIM Guide rails

- Inspect the guide rails for proper function and smooth operation.

- The guide rails must not be damaged.
- The guide rails must lock properly into place when fully pushed into position.
- If necessary, use a cleaning brush to remove dirt from the rails.

3.1.5 Monitor(s)/displays

SIM Monitor(s)/displays

- Check the monitor(s) and/or displays for damage.
- Ensure that the monitor(s) or displays are correctly mounted on the monitor trolley.

3.1.6 Labels

SIM Warning signs

- Ensure that all required warning labels are attached and in good condition.
 - Replace any illegible labels or markings.

SIM ID labels

- Ensure that all required ID labels are attached and in good condition.
 - Replace any illegible labels or markings.

3.2 Electrical safety

SIE Cable and plugs

- Check visible system cables and plugs for damage.

SIE Fluoroscopic timer

- Check: See section on "Compulsory radiation switch off".

SIE Audible warning signal

- Check: See section on "Compulsory radiation switch off".

SIE Radiation indicators

- Check: See section on "Compulsory radiation switch off".

SIE Radiation release switch

- Check: See section on "Compulsory radiation switch off".

SIE Compulsory radiation switch off

Test the functioning of the audible warning signal and compulsory radiation switch off (if required) according to the country-specific regulations. Perform the following checks:



- Release fluoroscopy briefly. Use a wristwatch to check proper functioning of the fluoroscopic timer.
- All radiation indicators on the system operating console as well as the monitor trolley must illuminate during radiation release.



- Check the radiation release switches (hand and foot switches) for proper functioning.
- Inspect the radiation release switches for damage.
- Check the cables of the hand and foot switches for mechanical damage.
- Move the cables of the hand and foot switches to check for breaks or short circuits.

NOTE

- Depending on the programming, the audible warning signal has to sound 4.5, 5 or 9.5 minutes after the fluoroscopy has started. It sounds again every 5 or 10 minutes. It is turned off by pressing the -0- button once.
- Pressing this button again resets the fluoroscopic timer to "0".
- Depending on the country-specific programming, either the required radiation shut off does not occur or it occurs every 5 or 10 minutes and then every 5 or 10 minutes after that.

SIE Dose rate



- Switch the system on
- Check the dose rate (see the SIREMOBIL Compact / L service instructions for this purpose).

SIE Iris collimator



- Check the iris collimator and correct it if necessary.
 - Select the full I.I. format and release fluoroscopy briefly.
 - The collimator blades must be clearly visible at the edges of the image.
 - Select a zoom format and release fluoroscopy briefly.
 - The collimator blades must be clearly visible at the edges of the image.

SIE Area-dose product measuring device



- Check the area-dose product measuring device.
- (see the SIREMOBIL Compact / L service instructions for this purpose).

SIE Codonics printer cable breaks

- Inspect all connection lines between the printer and the Framegrabber for damage and breaks. Inspect the cable routing of the energy chain for damage and proper functionality (ensure that none of the cables are pinched).

3.2.1 Monitor(s)/displays

SIE Monitor(s)/displays

- Check the SIMOMED N monitor as prescribed in the checklist.
- Check the luminance of the standard monitor with 100/120 Hz.
- Check the luminance of the TFT displays. Check the ambient light sensor.

3.3 Operation

SIE Check the operating functions.

- Check whether the operating icons and button labels are clearly legible and recognizable.
- Check whether the light indicators of the operating elements and displays are properly functioning.
- Check all system operating functions.

3.4 Conductive rubber

SIE SIREMOBIL stand voltage discharge rubber

- Inspect the voltage discharge rubber on the SIREMOBIL stand for damage or dirt. If necessary, clean or replace it.

SIE Monitor trolley voltage discharge rubber

- Inspect the voltage discharge rubber on the SIREMOBIL monitor trolley for damage or dirt. If necessary, clean or replace it.

3.5 Measurements

SIE Protective conductor test (performed under "Final Work Steps")

- Test the protective conductor with the protective conductor tester according to **ARTD-002.731.17...**
- The protective conductor resistance must not exceed 0.2 ohms.

NOTE

The protective conductor test is part of the safety inspection. However, it cannot be performed until all maintenance work has been completed. See [\(Final work steps / p. 42\)](#).

SIE Leakage current (performed under "Final Work Steps")

- Perform the leakage current test with the system closed according to **ARTD-002.731.17**. Document and evaluate the determined values. Document the measuring procedure. The leakage current must not exceed 2.5 mA.

NOTE

The leakage current test is part of the safety inspection. However, it is recommended to perform it only at the end of maintenance, with the system closed. See [\(Final work steps / p. 42\)](#).

4 Maintenance, Operating Value / Functional Inspection

4.1 Maintenance

PMP Cleaning the system

- Clean the entire system:
 - Visible cables
 - Exterior surfaces
 - Contact surface of wheels
 - Interior space

PMP System ventilation

- Clean the ventilation slots of the SIREMOBIL stand and monitor cart.

PMP Memoskop ventilation

- Clean the ventilation slots on the Memoskop.
- Check that the fan is functioning properly.

4.1.1 DICOM bridge

PMP Ventilation

- Clean the ventilation slots on the DICOM bridge.
- Check that the fan is functioning properly.

4.1.2 Codonics printer

PMP Ventilation

- Clean the ventilation slots on the printer and Framegrabber.
- Check that the fan is functioning properly.

PMP Cleaning

NOTE

According to the EP1660 user manual, it is the responsibility of the customer to clean the thermal print head and the mechanics for film transport. The interval between cleanings is also specified in the user manual. Refer to the maintenance chapter for the Codonics printer. The annual cleaning of the printer described here is not a substitute for regular maintenance by the customer. In the event that malfunctions occur or image quality worsens due to insufficient cleaning, please refer the customer to the maintenance activities/interval described in the Codonics user manual.

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Danger of burns!

⇒ **Allow the thermal print head to cool off before cleaning!**

- Clean the printer as described in the maintenance chapter of the Codonics user manual. Use the customer's cleaning pads (some cleaning pads are included in the delivery volume of the printer).

4.2 Operating value inspection

PMF Error memory

- Read out the error memory of the system and analyze the results.

4.3 Functional inspection

PMF Video printer

- Check the function of the video recorder.
- Check the remote control (Print button).

PMF Video recorder

- Check the function of the video recorder.
- Check the remote control (REC-Pause-Start / REC-Pause-Stop).

PMF Laser camera system “Sneaker Net”

- Check the function of the laser-camera system “Sneaker Net”.

PMF DICOM bridge

- Check the function of the DICOM bridge.

PMF DICOM Connect

- Check the function of the DICOM Connect network connection.

PMF Codonics printer manual control panel

- Check the function of the printer.
- Check the function of the manual control panel.
- Inspect the cable of the manual control panel for damage and breaks.

PMF 4 View

- Check the plug-in connections for damage.
- Check the function of the 4 View monitor extensions.
- Check the function of the additional monitors and the additional keyboard (if present).

PMF Laser camera connection

- Check the functioning of the laser camera connection.
- Check the remote control (Print button).

PMF Image rotation

Check the image rotation (camera rotation).



- To do this, check the 0° position and the entire rotation range ($\pm 220^\circ$) under fluoroscopy.
- Check the preview display of the image rotation.

PMF Slot diaphragm



- Select I.I. full format.
- Open the slot diaphragm completely and briefly release fluoroscopy.
The slot diaphragm plates are no longer visible on the screen.



- Select I.I. zoom format.
- Release fluoroscopy briefly.
The slot diaphragm plates are no longer visible on the edge of the image.



- Close the slot diaphragm.

Rotate the slot diaphragm $\pm 360^\circ$ under fluoroscopy. The slot diaphragm will rotate 360° .

PMF Monitor display of the iris collimator aperture

- Select I.I. full format.
- Close the iris collimator (X-iris) completely.
- Mark the diameter of the collimated iris collimator aperture on the monitor.
- Release fluoroscopy briefly.



The actual diameter of the iris collimator is visible.

The previously indicated monitor display of position and diameter must coincide with the actual iris collimator aperture.

- Open the iris collimator completely.
- Mark the diameter of the collimated iris collimator opening on the monitor.
- Release fluoroscopy briefly.



The actual diameter of the iris collimator is visible.

The previously indicated monitor display of position and diameter must coincide with the actual iris collimator aperture.

- Select I.I. zoom format.
- Close the iris collimator (X-iris) completely.
- Mark the diameter of the collimated iris collimator aperture on the monitor.
- Release fluoroscopy briefly.

The actual diameter of the iris collimator is visible. The previously indicated monitor display must match the position and diameter of the actual iris collimator aperture.

- Open the iris collimator completely.
- Mark the diameter of the collimated iris collimator opening on the monitor.
- Release fluoroscopy briefly.



The actual diameter of the iris collimator is visible.

The previously indicated monitor display must match the position and diameter of the actual iris collimator aperture.

PMF Monitor display of the slot diaphragm positions

- Select I.I. full format.
- Completely close the slot diaphragm and rotate the slot diaphragm from its basic position.
- Mark the distance and angle of rotation of the displayed slot diaphragm position on the monitor.



- Release fluoroscopy briefly.

The actual position (distance of the plates and angle of rotation) of the slot diaphragm is visible. The previously indicated monitor display of position and angle of rotation must coincide with the actual position of the slot diaphragm.

- Open the slot diaphragm completely and rotate it again.

40 Maintenance, Operating Value / Functional Inspection



- Mark the distance and angle of rotation of the displayed slot diaphragm position on the monitor.
- Release fluoroscopy briefly.

The actual position (distance of the plates and angle of rotation) of the slot diaphragm is visible. The previously indicated monitor display of position and angle of rotation must coincide with the actual position of the slot diaphragm.

- Select I.I. zoom format.
- Completely close the slot diaphragm and rotate the slot diaphragm from its basic position.
- Mark the distance and angle of rotation of the displayed slot diaphragm position on the monitor.



- Release fluoroscopy briefly.

The actual position (distance of the plates and angle of rotation) of the slot diaphragm is visible.

- The previously indicated monitor display of position and angle of rotation must coincide with the actual position of the slot diaphragm.
- Open the slot diaphragm completely and rotate it again.
- Mark the distance and angle of rotation of the displayed slot diaphragm position on the monitor.



- Release fluoroscopy briefly.

The actual position (distance of the plates and angle of rotation) of the slot diaphragm is visible.

The previously displayed monitor display must match the position and angle of rotation of the actual slot diaphragm position.

NOTE

Perform this check with the lowest possible kV values so that the front edges of the slot diaphragm plate are effectively visualized.
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5 Final Result / Quality Inspection and General Maintenance

SIE Image quality (IQ) quick test



- Perform the IQ quick test according to the SIREMOBIL Compact / L image quality test procedure.
- Include additional monitors and displays in the test.

SIE DICOM bridge IQ test

- Perform the IQ test according to chapter 6 of the Installation and Setting Instructions SPR2-130.033.04.. in the course of the system IQ quick test.

SIE Codonics printer IQ test

- Inspect the image quality according to the chapter “Testing the image quality” in the installation instructions SPR2-130.814.01...

PMP Maintenance

- Entire system: Touch up any paint damage as needed.

5.1 Final work steps

SIE Protective conductor test

SIE Protective conductor resistance

- Perform the leakage current test with the system closed according to **ARTD-002.731.17. Document and evaluate the determined values.** The protective conductor resistance must not exceed 0.2 Ohms.

NOTE

Evaluate the results by comparing the first measured value to the corresponding values documented during preceding maintenance procedures or safety checks.

A sudden or unexpected increase in the measured values may indicate a defect in the protective conductor connections (ground wire or contacts) - even if the limit value of 0.2 Ohms is not exceeded.

SIE Leakage current

- Measure the leakage current according to **ARTD-002.731.17.** Document and evaluate the determined values. The limit value of 2.5 mA may not be exceeded.

NOTE

Evaluate the results by comparing the first measured value to the corresponding values documented during preceding maintenance procedures or safety checks.

A sudden or unexpected increase of the measured values may indicate that a fault has occurred in the primary circuit of the power supply (damaged insulation, damage caused by water ingress or humidity, defective interference suppressor, etc.) - even if the limit value of 2.5 mA is not exceeded.

6 Changes to Previous Version

Document was converted to DMS

